DATA SHEET

Zirconia O₂ Sensors

Flange Mounted Series



- Zirconium dioxide (ZrO₂) sensing elements
- Long life, non-depleting technology
- Integral heating element
- High accuracy
- Requires an external interface board to operate¹





Response Time



Heater Voltage



Gas Temp



Termination





BENEFITS

- No reference gas required
- No need for temperature stabilisation
- Flange mounting

OUTPUT VALUES

Oxygen pressure range

Accuracy

Internal operational temp

Response time (10—90% step)

Warm up time (prior to sensor operation)

Warm up time (from standby)

Output stabilisation time

2mbar—3bar max

5mbar max

700°C

< 4s

60s 20s

~ 180s

TECHNICAL SPECIFICATIONS

Heater voltage²

Operating $4.35V_{DC} \pm 0.1V_{DC} (1.85A)$

Standby 2V_{DC} (0.85A)

Pump impedance at 700°C³ $< 6k\Omega$

-100°C to +400°C Permissible gas temperature

0-10 m/s Gas flow rate

Repetitive permissible acceleration 5g Incidental permissible acceleration 30g



- Interface board sold separately.
- It is important to measure the heater voltage as close to the sensor as possible due to voltage drops in the supply cable.
- The constant current source used in the pump circuit should be designed to drive a load of up to $6k\Omega$.

Apollosense Ltd

Tel: (86-755) 83680810 83680820 83680830 83680860 Fax: (86-755) 83680866

Hong Kong:

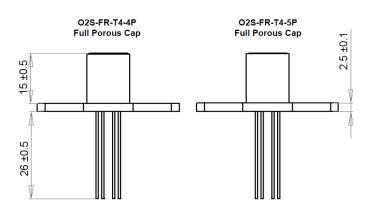
Adress: Unit 1502, Hollywood Plaza, 610 Nathan Road, Mong Kok, Kln., H.K.

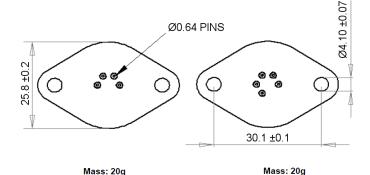
Tel: (852) 2737 0903 Fax: (852) 2737 0938 Email: sales@apollounion.com



OUTLINE DRAWING

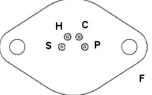
All dimensions shown in mm.







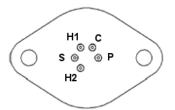
02S-FR-T4-4P



Wire	Designation	
Р	Pump	
С	Common	
Н	Heater	
S	Sense	
1	Heater connection	

on flange (ground)

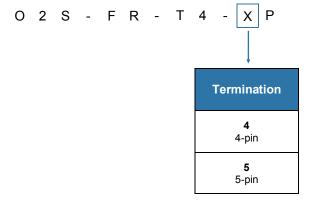
O2S-FR-T4-5P



Wire	Designation
Р	Pump
С	Common
H1	Heater (1)
S	Sense
H2	Heater (2)

Notes:

- Sensor pins must NOT be soldered. Connections should be crimped onto the pins.
- 2. Ø4.1mm mounting holes should be used as second heater connection (on 4-pin product only) and should be grounded.



CAUTION

Do not exceed maximum ratings and ensure sensor(s) are operated in accordance with their requirements.

Carefully follow all wiring instructions. Incorrect wiring can cause permanent damage to the device.

Zirconium dioxide sensors are damaged by the presence of silicone. Vapours (organic silicone compounds) from RTV rubbers and sealants are known to poison oxygen sensors and MUST be avoided. Do NOT use chemical cleaning agents.

Failure to comply with these instructions may result in product damage.

1 INFORMATION

As customer applications are outside of Apollosense Ltd.'s control, the information provided is given without legal responsibility. Customers should test under their own conditions to ensure that the equipment is suitable for their intended application.

For detailed information on the sensor operation refer to application note AN0043 Operating Principle and Construction of Zirconium Dioxide Oxygen Sensors.

General Note: Apollosense Ltd. reserves the right to make changes to product specifications without notice or liability. All information is subject to Apollosense Ltd.'s own data and considered accurate at time of going to print.

Apollosense Ltd

Adress: Room 712, Huaneng Building, Shennan Zhong Road, Shenzhen 518031,

Tel: (86-755) 83680810 83680820 83680830 83680860 Fax: (86-755) 83680866

Hong Kong:

Adress: Unit 1502, Hollywood Plaza, 610 Nathan Road, Mong Kok, Kln., H.K.

Tel: (852) 2737 0903 Fax: (852) 2737 0938 Email: sales@apollounion.com